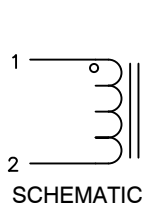


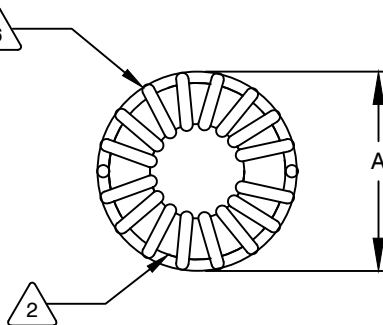
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SCHEMATIC

DIMENSIONAL TOLERANCES
INCHES [MM]

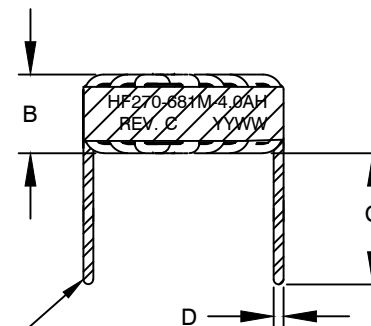
A MAX	B MAX	C MIN	D TYP	X REF
1.30 [33.02]	0.67 [17.00]	0.75 [19.05]	0.04 [1.02]	1.25 [31.75]



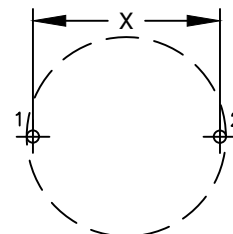
BOTTOM VIEW

REVISION HISTORY

REV	ECN	DESCRIPTION	SIGN & DATE			
			BY	DATE	CHK	DATE
B	—	ELECTRIC SPEC. CHANGE	GN	12/07/12	AK	12/07/12
C	—	UPDATED SPEC.	TN	07/16/2020	JL	07/16/2020



FRONT VIEW



MOUNTING HOLES PATTERN

DC BIAS TABLE

DC BIAS (AMP)	L@ 1KHz (REF)
0	665uH
1	644uH
2	637uH
3	615uH
4	588uH

7 BUILD TO RoHS COMPLIANCE AND LEAD FREE.

USING A PERMANENT MARKING METHOD
MARK PART NUMBER, REVISION AND DATE CODE

WRAP INDUCTOR WITH 3M # 79 OR EQUAL

(I.E. COIL MUST REST FLAT ON PCB). LEADS MUST BE TANGENT TO THE CORE
REMOVE INSULATION AND TIN LEADS 0.75 INCH, FLUSH WITH THE COIL EDGE

WIND COILS EVENLY SPACED AROUND THE CORE
CONSTRUCTION:

THESE SPECIFICATIONS ARE BASED ON LOW RIPPLE CURRENT
WEIGHT: 49.3 GRAMS TYPICAL

INTERWINDING CAPACITANCE = 62pF TYP @ SRF

SRF = 788 KHz TYPICAL

|Z| = 60 KILO-OHMS TYP @ SRF

RECOMMENDED AMBIENT OPERATING TEMP: -40°C TO 155°C

HI-POT TEST FOR WINDING TO CORE ISOLATION = 500VDC MIN.

INDUCTOR CURRENT RATING : 4.0 AMPS, 25°C TEMP. RISE WITH SOME AIR FLOW

DCR = 85.0 MILLI-OHMS MAX.

INDUCTOR DC BIAS: SEE TABLE ON THE RIGHT

INDUCTANCE = 680uH±10% @ 0 AMP DC BIAS, 1.0 KHz, 250mV

3 SPECIFICATIONS: @ 25°C:

WIRE: UL RECOGNIZED 200°C RATED MAGNET WIRE

CORE: POWDERED TOROIDAL CORE, CWS BYTE MARK OR OTHER APPROVED PART

1 MATERIAL: UL RECOGNIZED 94V-0 FOR FLAMMABILITY, RATING CLASS B (130°C MIN.) REQUIRED
ANY TOLERANCE. THIS DIM. CAN VARY A LITTLE FROM PART TO PART.

"TYP" IN DIM. TOL. TABLE REFERS TO A NON-CRITICAL TYPICAL (AVERAGE) DIM. WITHOUT

NOTES: UNLESS OTHERWISE STATED, READ NOTES FROM BOTTOM UP.

CAGE CODE: 5DME2

UNLESS OTHERWISE SPECIFIED	
DIMENSIONING AND TOLERANCE PER ANSI Y14.5M	
ALL DIMENSIONS ARE IN INCHES AND [MILLIMETERS].	
TOLERANCE INCHES:	
.XXX=±.005 .XX=±.015 <I=±0°30'	
TOLERANCE METRICS:	
.XXX=±.127 .XX=±.38 <I=±0°30'	
ANGLE PROJECTION	
DO NOT SCALE DRAWING	

CODE IDENT		MFG. P/N	DESCRIPTION		ITEM NO.
PARTS LIST					
AUTOCAD	X		COILWS COM, INC www.coilws.com		
SOLIDWORKS					
SIGN		DATE	CWS Coil Winding Specialist. 1510 E. Edinger Ave. Unit B. Santa Ana, CA. 92705		
DRAWN	CT	12/9/08	TITLE: TOROIDAL POWER INDUCTOR 680uH, 4.0 Amps, Horizontal		
CHECKED	KLC	12/9/08			
ENGR.	KLC	12/9/08			
APPR.	KLC	12/9/08			
SIZE		DWG. NO.		REV	
B		HF270-681M-4.0AH		C	
SCALE		2=1		SHEET 1 OF 1	